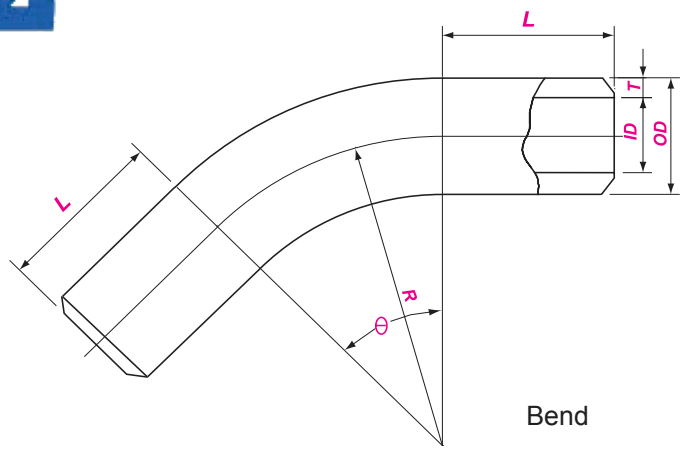
ZIZI ENGINEERING CO LTD

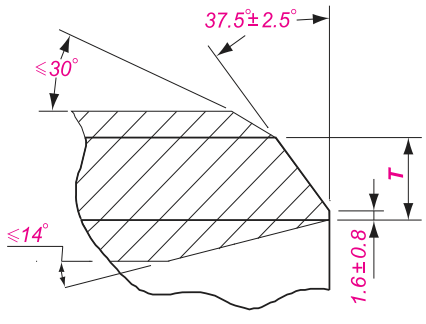
BUTT-WELDING BENDS



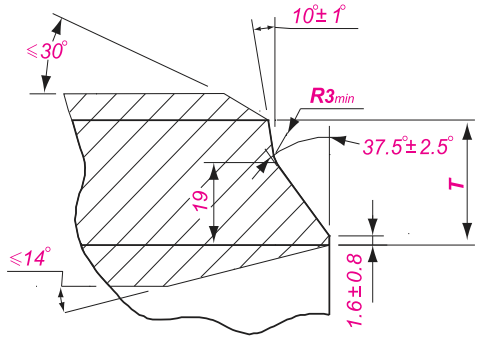
Bend

Item	Content
Standard	DL/T 515 Pipe Bends for Power Station, SY/T 5257 Steel Bend for Oil and Gas Transmission, ASME B16.49 Factory-Made Wrought Steel Induction Bends for Transportation and Distribution Systems and or purchasing specification
Material	Carbon Steel Alloy Steel Stainless Steel
Bend Radius	$R \geqslant 3OD$ (OD is outside diameter of pipe)
Bend Angle	According to the specification of design documentation.
Straight Length	Per standard or specified length in the design documentation,or both straight lengths are 500mm.
Outside Diameter	$OD \leqslant$ 1220mm
Wall Thickness	According to the specification of design documentation.
Bevel at Ends	According to the bevel ends of BW fittings or per specification of design documentation.

BEVEL ENDS OF BW FITTINGS



$T \leqslant$ 22mm



$T >$ 22mm

Note:

1) The general bevel ends are as the above.If specially required, the purchase specification shall be performed.